

# Product Data Sheet

## PHOEKOTE® 4495

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Phoekote® 4495 is a single component primer designed specifically for enhancing adhesion for down-hole tubular line pipe that are internally coated with FBE.

		Value
<b>POWDER PROPERTIES</b>	<b>COMPONENT</b>	Single component
	<b>COLOR</b>	Red
	<b>SOLID BY WEIGHT</b>	40 ± 2 %
<b>APPLICATION DATA</b>	<b>SUBSTRATE</b>	Mild steel
	<b>SURFACE PREPARATION</b>	Surface must be free from contamination and blasted as defined by Swedish Sa 2½
	<b>SURFACE ROUGHNESS</b>	45-100 µm
	<b>RECOMMENDED FILM THICKNESS</b>	20-65 µm Dry film thickness
	<b>AIR DRY TO TOUCH</b>	5 min at 23 °C



◀ corrosion protection that stays.